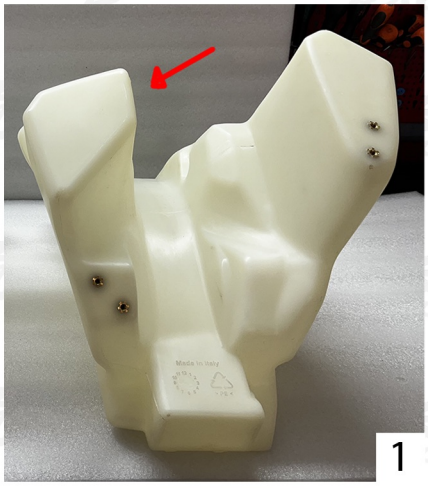
Foratura Serbatoio maggiorato Boano per Beta 2T-4T ‘20-’25

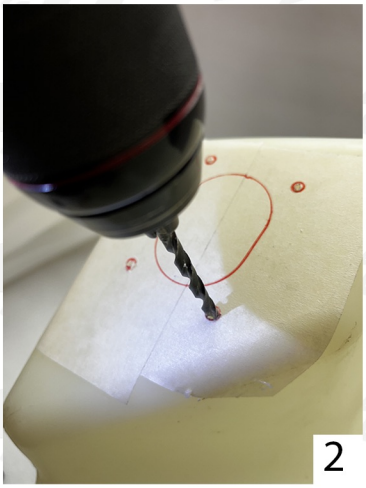
Drilling Boano oversized tank for Beta 2S-4S ‘20-’25

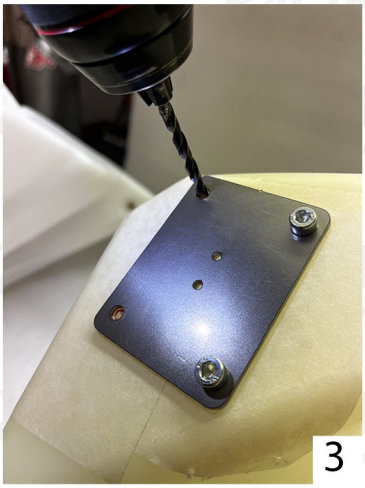




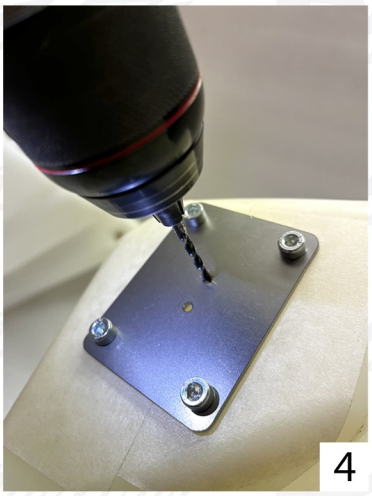

Insieme al serbatoio ancora da forare troverete le staffe di motaggio. Gli strumenti per la foratura e le dime per per creare i fori nelle posizioni corrette sono disponibili come optional cod: KDF-SERB / KAF-SERB **(NOTA: PER I MODELLI 2025 IL SERBATOIO E COMPATIBILE MONTANDO I FIANCHETTI SERBATOIO 2024)**; *Together with the tank still to be drilled, you will find the mounting brackets. Drilling tools and jigs to create the holes in the correct positions are available as optional extras cod: KDF-SERB / KAF-SERB (**NOTE: FOR MODELS 2025 THE TANK CAN BE FITTED WITH TANK RIMS 2024)***

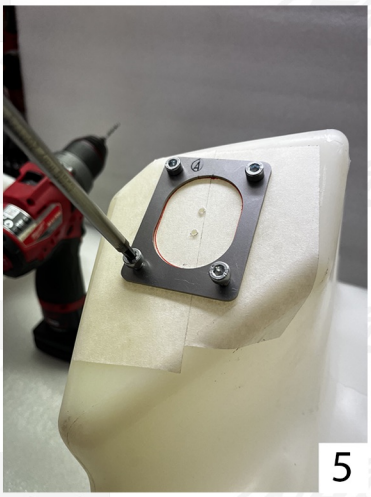

1

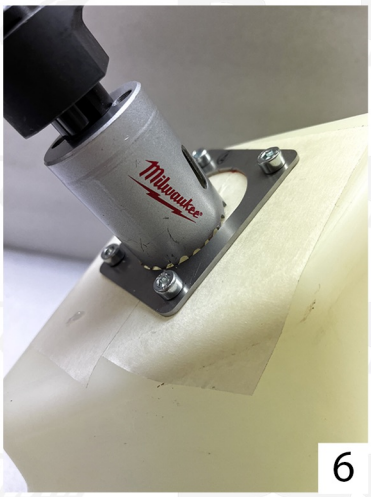

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Ruotare il serbatoio e sulla SX troverete 4 punti dove iniziare a forare per i modelli 4T(img 1), con una punta Ø4mm forareil serbatoio per montare la dima (img. 2), per maggiore precisione inizare a monatre la dima e avvitare durantela foratura (img 3); *Turn the tank and on the left side you will find 4 points where you can start drilling for 4-stroke models (img 1), use a Ø4mm drill bit to drill into the tank to mount the template (img 2), for greater precision start mounting the template and screw in while drilling (img 3);*


4

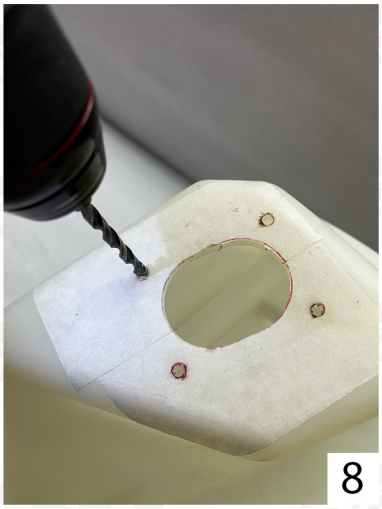

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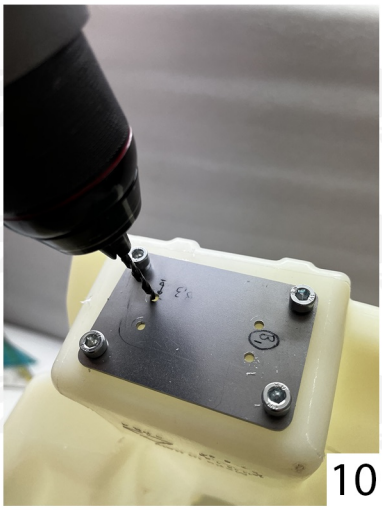
Create i due fori guida (img. 4), smontare la prima dima e montare la seconda (img. 5), forare con punta a tazza da 38mm (img. 6); *Create the two guide holes (img. 4), remove the first template and mount the second one (img. 5), drill with 38 mm drill bit cup (img. 6)*

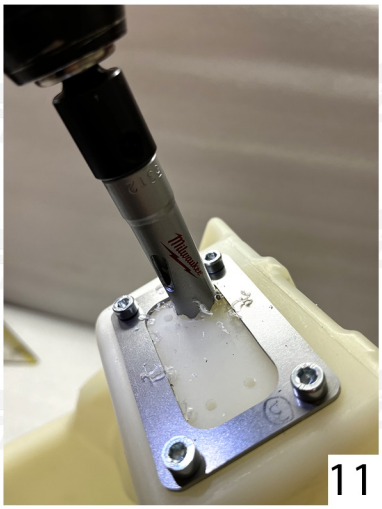

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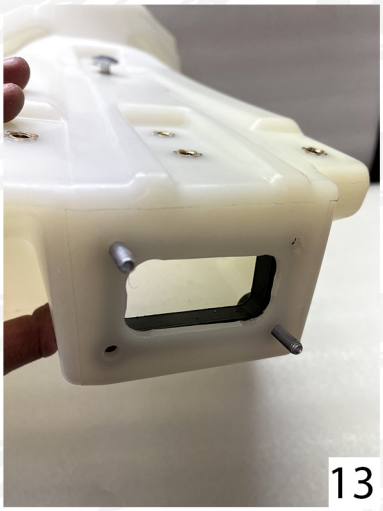
Rifinire i bordi con punta abrasiva (img. 7), allargare i fori con punta da Ø5mm (img.8), spostarsi sul retro del serbatoio e forare nei quattro punti segnati nella plastica (img. 9); *Refinish edges with abrasive bit (img. 7), enlarge holes with Ø5mm bit (img. 8), move to the back of the tank and drill holes in the four points marked in the plastic (img. 9)*

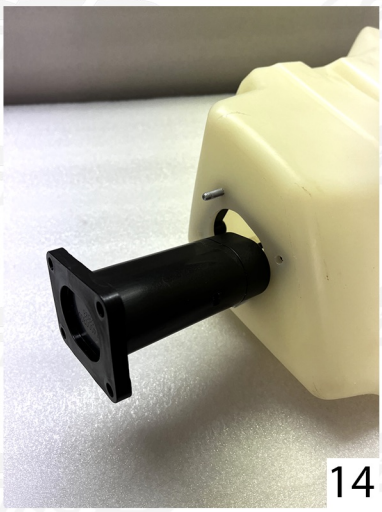

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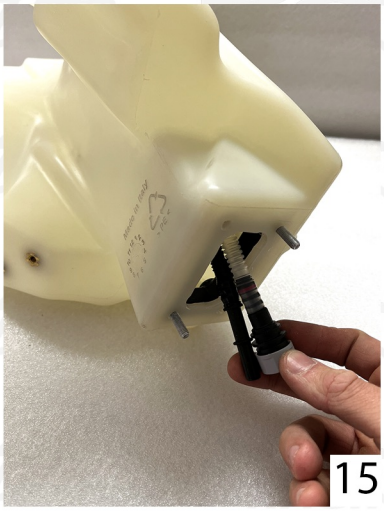

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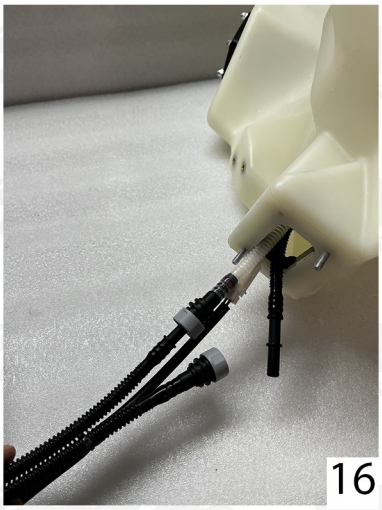
Montare la dima B e fare i fori guida (img.10), montare da la dima B1e forare utilizzando una punta a tazza da 16mm aiutandosi con i 4 fori guida fatti in precedenza (img.11), unire i 4 fori con un disco da taglio (img12); *Mount template B and drill the guide holes (img.10), mount template B1 and drill using a 16 mm drill cup with the help of the 4 guide holes previously drilled (img.11), join the 4 holes with a cutting disc (img12)*


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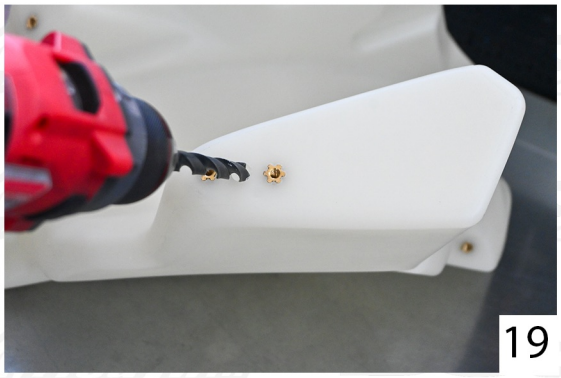
Inserire ed alloggiare sul retro del serbatoio le staffe interne prima di inserire le tubazioni (img13), inserire la pompa benzina (img14) e prima di avvitare estrarre i vari connettori per essere collegati (img15); *Insert and fit the internal brackets on the back of the tank before inserting the hoses (img13), insert the fuel pump (img14) and before screwing in pull out the various connectors to be connected (img15)*


16

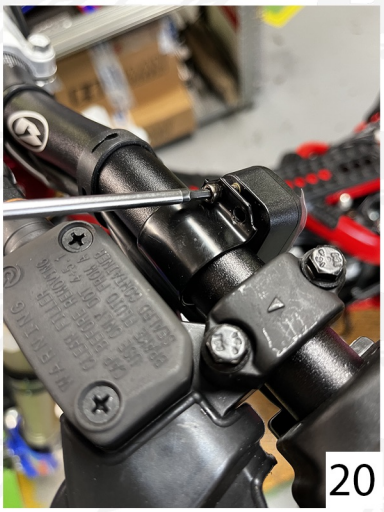

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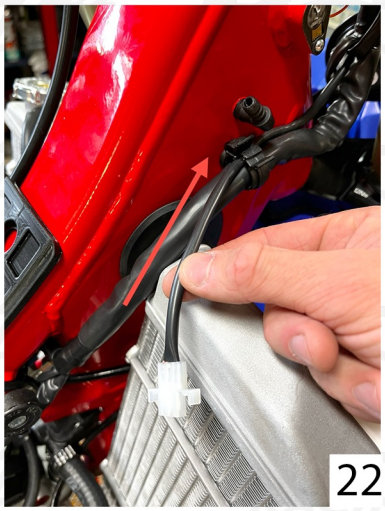
Fissata la pompa benzina collegare accuratamente tubi e spinotti benzina (img16), forare con punta da Ø11mm sul segno prestampato (img17), inserire in posizione corretta il sensore della riserva (img18); *Once the fuel pump is fixed, carefully connect the hoses and petrol plugs (img16), drill with Ø11mm drill bit on the pre-printed mark (img17), insert the reserve sensor in the correct position (img18)*


19

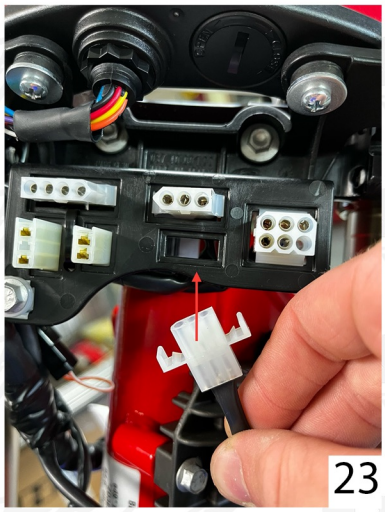
Per i modelli 2T ruotare il serbatoio e sul lato DX forare con punta da Ø11, spostare il rubinetto benzina dal serbatoio originale e posizionarlo nell'allogiamento di quello nuovo; *For 2-stroke models, turn the tank and on the right-hand side drill a hole with a Ø11 drill bit, move the petrol tap from the original tank and position it in the housing of the new one*


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Smontare il comando delle mappe motore e posizionarlo sul manubrio nella posizione più comoda (img20), sistemare il cablaggio seguendo quello già esistente del devio luci (img21), intercettare il cavo del comando mappe e portarlo sotto lo strumento digitale seguendo l'impianto elettrico principale (img22); *Remove the engine map control and place it on the handlebar in the most convenient position (img20), arrange the wiring following the existing wiring of the light switch (img21), intercept the map control cable and bring it under the digital instrument following the main electrical system (img22)*


23


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25

Inserire lo spinotto nell'unico spazio libero sotto lo strumento digitale (img23), far passare il tubo benzina nell'apposita scanalatura per evitare di schiacciarlo e collegare i raccordi alla moto(img24), collegare il sensore riserva (img25); *Insert the plug into the only free space under the digital instrument (img23), pass the fuel hose through the groove to avoid crushing it and connect the fittings to the motorbike (img24), connect the reserve sensor (img25)*


26


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28

Inserire gommino originale nella staffa serbatoio (img26),ordine di montaggio distanziali (img27), avvitare staffa al serbatoio (img28); *Insert original grommet into tank bracket (img26), order spacers (img27), screw bracket to tank (img28)*


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31

Montare convogliatori laterali (img29), montare tubo sfiato benzina originale (img30) avvitare vite supporto sella e infine avvitare l'utima vite che unisce i due convogliatori(img31); *Mount side panels (img29), mount original fuel breather pipe (img30), fix seat support screw and finally fix the last screw that joins the two panels (img31).*